



THE
FORCE 8
Composite
COLLECTION



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WHETHER IT'S SINGLE, FRENCH, STABLE OR BI-FOLDING COMPOSITE DOORS...



Welcome to the Force 8 Collection. We understand that choosing the right windows and doors can be a tough decision. Style, durability, security and performance are all essential requirements. Force 8 products tick all these boxes, making it easier for you to make the right choice for your home.

Browse through our extensive collection of composite doors, arch frames, conservatories and porches to find the one that's right for you. We manufacture the highest quality products constructed using the worlds' finest PVCu profiles, supplied by Veka and Rehau. Our ability to manufacture a one-piece arch is an important Force 8 innovation. Our leading-edge production facilities allow us to make smooth, streamlined arches out of a single piece of profile. The results are far superior in terms of strength, stability and good looks. In fact, we're so confident in our products, we offer a 25 year structural guarantee on every composite door leaf.

Force 8's composite doors feature a GRP thermoplastic skin, are flush fitting and have a traditional timber appearance using a high-definition mould.

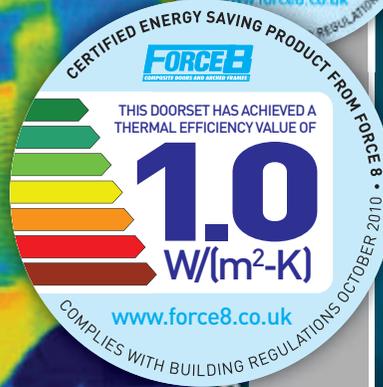
Thanks to the thermosetting process, doors are not affected by temperature changes and have a high resistance to warping, twisting or cracking. Insulation is six times better than a timber door and soundproofing is also

improved. Thermosetting means that the materials undergo a permanent chemical reaction during the moulding process called curing. Once cured, they can not be transformed into another shape as their chemistry has been permanently altered and this provides the door's exceptional strength. It will also not absorb water and is therefore an excellent material for the door leaf.

Extreme weather performance and high security are also benefits of the Force 8 composite door. Stiles and rails are made from water-resistant materials, bonded to the door skin. All doors are made secure using a five point locking system, consisting of three dead bolts and two hooks. The PVCu outerframe, which is fitted with three waterproof seals, is reinforced and has three adjustable hinges discreetly rebated into the door leaf.

Force 8 can also supply combination and arch frames with half and full raised side panels to perfectly match the composite doors, making them unique to the industry.

...WE'RE MORE THAN JUST ANOTHER DOOR COMPANY...



Force 8 is synonymous with quality. At the forefront of innovation, we constantly enhance and improve both our products and manufacturing processes with new technological advances. Taking our doors to the next level of security and thermal efficiency, we genuinely believe Force 8 offers the best quality products with the lowest U-Values in the industry.

All Force 8 doors adhere to the new building regulations requiring new doors to have a U-Value of 1.8w/m²k (1.6w/m²k in Scotland) or less!

Our innovations include:

High-security, 5-point locking mechanism: integral, scratch resistant Poly Vinyl Chloride edging delivers far greater thermal efficiency than metal edging, without compromising strength or security.

Poly Vinyl Chloride reinforcing: offers significantly greater thermal efficiency than standard metal reinforcements and with a density of 1450kg/m³, strength is not compromised. It even outperforms steel in relation to screw retention properties. And because it's manufactured from recycled materials, it's kinder to the environment too.

...WE'RE THE UK'S LEADING BESPOKE FRAME SUPPLIER

With years of experience in manufacturing profile bending of PVCu systems, we are the perfect choice for meeting specialist individual requirements of customers.





For more
information on
our Arch Frames,
see pages
42-45

STRONG, DURABLE AND EFFICIENT

THE UK'S SPECIALIST FRAME BENDING MANUFACTURER



As the country's leading manufacturer and supplier of arched and shaped PVCu frames, we possess the engineering expertise to create almost any design and shape to enhance your home.

Choose from circular, arched or octagonal shapes in a stunning choice of attractive finishes. Our wood grain finished bespoke frame has to be seen to be believed. Constructed from a single piece of PVCu and reinforced with steel (wherever possible), it's guaranteed to make a real statement.

Thanks to the smart engineering process that bends the frame into the desired shape of your choice, our bespoke door frames deliver outstanding resilience and the ultimate in durable elegance.

INVESTING IN OUR CUSTOMERS

Significant investments in time and money are continually being put into research and development. With the aid of the latest CNC machines and better control systems in order to guarantee excellent quality workmanship for our customers



KEEPING YOU SAFE AND SECURE WITH THE ASSURANCE OF PAS24

A PAS24 certificate is your guarantee that a composite door has passed a series of rigorous 'break in' tests.

Force 8 composite doors were tested under stringent conditions. Each door component was evaluated. Handles, barrels, glazed panels, door corners, the locking mechanism and of course, the door's surface were attacked with a broad range of implements. Everything was used from Stanley knives right through to a steel battering ram.

Every door within our stylish collection of composite doors has been specifically constructed to be intruder proof. And we've achieved PAS24 status to prove it.

a massive
67%
of burglaries are attempted through a door!



CE MARKING STANDARDS

From 1st July 2013, CE Marking Standards were introduced by the UK government. This requirement has been brought into the UK to harmonise with European standards and states that qualifying products must be CE marked and have a corresponding declaration of performance. Included in this are products that contain glass, process glass, insulated glass units or fully glazed windows. This particularly affects composite doors and window frames.

CE All Force 8 products have the CE mark and are fully compliant with the standards, giving our customers peace of mind and prove our emphasis on quality and craftsmanship.

QUALITY, THROUGH AND THROUGH

WHY CHOOSE A COMPOSITE DOOR?

Timber doors may crack, split or even warp - and of course, need regular maintenance with either staining, varnishing or painting. PVCU panel doors in contrast offer great longevity, but can look angular, bland and offer little protection against forced entry (see our video at www.force8.com/kicktest).

A composite door however, combines the aesthetic benefits of painted or varnished timber with the security, performance, low maintenance and longevity of modern materials.

A Force 8 composite door gives you all this, plus the renowned reputation for top quality products and service that comes as standard.

On the surface of the door, the tough GRP skin is through-coloured to keep its appearance. This is mounted onto a composite material sub-frame supported by laminated timber stiffeners and pressure filled with an energy efficient foam. The outer edge is protected with a hard wearing PVC strip that provides a neat and durable finish. The doorframe can also be supplied with a low-profile 15mm threshold or a larger 25mm section.

Our doors are available in a range of five standard colours and two woodgrain finishes. However, with our state-of-the-art paint service, we also offer a range of premium and bespoke colours.

Standard Door Colours

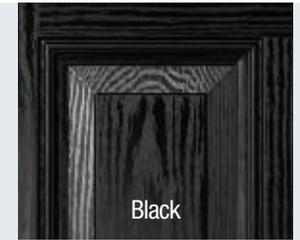
You can create a traditional look with our woodgrain effect Golden Oak or Rosewood doors, a clean look with White, an elegant look with Red, Blue and Green, or make a dramatic statement with Black.

All our doors are manufactured with through-coloured GRP skins so you will never need to paint your door again, and any scratches or knocks it takes over the years will not show.

As standard, all doors are coloured on the external face, with White on the inside. Doors are also available coloured both sides as an optional extra.



White



Black



Red



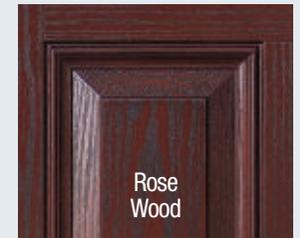
Green



Blue



Golden Oak



Rose Wood

Golden Oak and Rosewood colour doors are a good match for PVCu foiled windows, however, the material and texture of the door leafs are not the same and there will be some appearance difference.

Frame Colours

Composite doors are supplied in a White PVCu outerframe as standard. Golden Oak and Rosewood doors can also be supplied with a matching woodgrain effect PVCu outerframe. A black/brown woodgrain effect PVCu outerframe is also available.





Premium Door Colours

Using advanced paint technologies based on products used in the yacht industry, these paints are designed to stand the test of time and even withstand anything the British weather has to throw at them. Our premium door colours are applied with state-of-the-art spraying equipment to give a smooth, even finish whilst still maintaining the traditional grain definition of your composite door.



Bespoke Door Colours

Our paint mixing system also allows a choice of colour options from the popular RAL colour range. With 200 colours available, there is sure to be a colour that makes you stand out from the crowd.

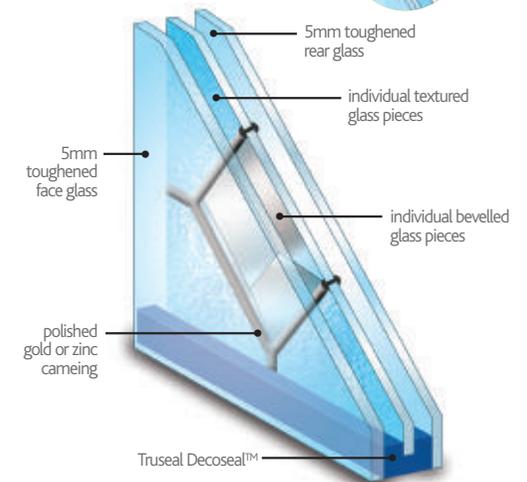


Triple Glazed Gold/Zinc Art Glass Range

Our extensive range of glazing options gives you the freedom to personalise your door with style. Many of the designs are Triple Glazed, offering superb sound-proofing, security and thermal efficiency. The decorative glass is encapsulated between laminated and toughened glass panels, ensuring your glass remains pristine. The leadwork will not tarnish over time and maintenance is a breeze - no fiddly details...just a smooth and clear surface to wipe clean.

Our Triple Glazed designs are constructed using hand-cut bevels and textured glass pieces, which are then assembled using traditional stained glass methods.

All of our Triple Glazed designs in our brochure are indicated by this icon



This range includes: **Aberdeen, Balmoral, Berlin, Casablanca, Devon, Edinburgh, Hong Kong Gold, India, Lisbon Gold, Monaco, Munich, Porto Gold, Rio, Tokyo and Vienna.**

TWIN GLAZED DOORS



Match your glazing details and door furniture with stunning results

STYLE 2 WITH BRUSSELS GLASS ▼



Single Composite Door Frame
Minimum Width **820mm***
Maximum Width **1010mm**

Classic Auto-Lock

Traditional Style Slam-Shut,
Multi-Point Door Locking System



Hook
Lock

Thumb-Turn



Easier to use than lift-up lever handles - perfect for the elderly or those with disabilities

Reduces the risk of 'follow-on' or 'tailgating' attack

Two hook-locks engage automatically when the door is shut - providing greater home security

Can be additionally secured with the deadbolts by using the key or using the thumb-turn on the inside of the door

For increased security, the key barrel is protected by an anti-drill disc cover

Can be installed in either high or low positions

Finger-Pull cylinder available in polished chrome or polished brass finishes



*** PLEASE NOTE:**
Classic Auto-Lock minimum door frame width is 860mm when used in conjunction with the following door styles:

1 / 1A / 1AG / 1G / 1R / 2 / 2A
2R / 4 / 7 / 64 MM / Q / TL2 / S4



▲ STYLE 2 WITH STOCKHOLM GLASS



▲ STYLE 2 WITH PARIS GLASS



Door and side panels frame made uniquely in one-piece for a streamlined look.
Avoid the 'bulky' appearance of multiple PVCu frame sections



Double
Composite
Side Panel Frame

Minimum Width
1564mm
Maximum Width
1950mm

Long glass side panels for
combination doors can be
manufactured in a one-piece frame
or glazed side panel of any width

▲ STYLE 22LS WITH COMPOSITE SIDE PANELS AND EDINBURGH GLASS

STYLE 2 IN GOLDEN OAK WITH MODENA GLASS ▲

STYLE 2R WITH AMSTERDAM GLASS ▲



▲ STYLE 2 IN ROSEWOOD BERLIN GLASS



◀ STYLE 2 WITH RIO GLASS

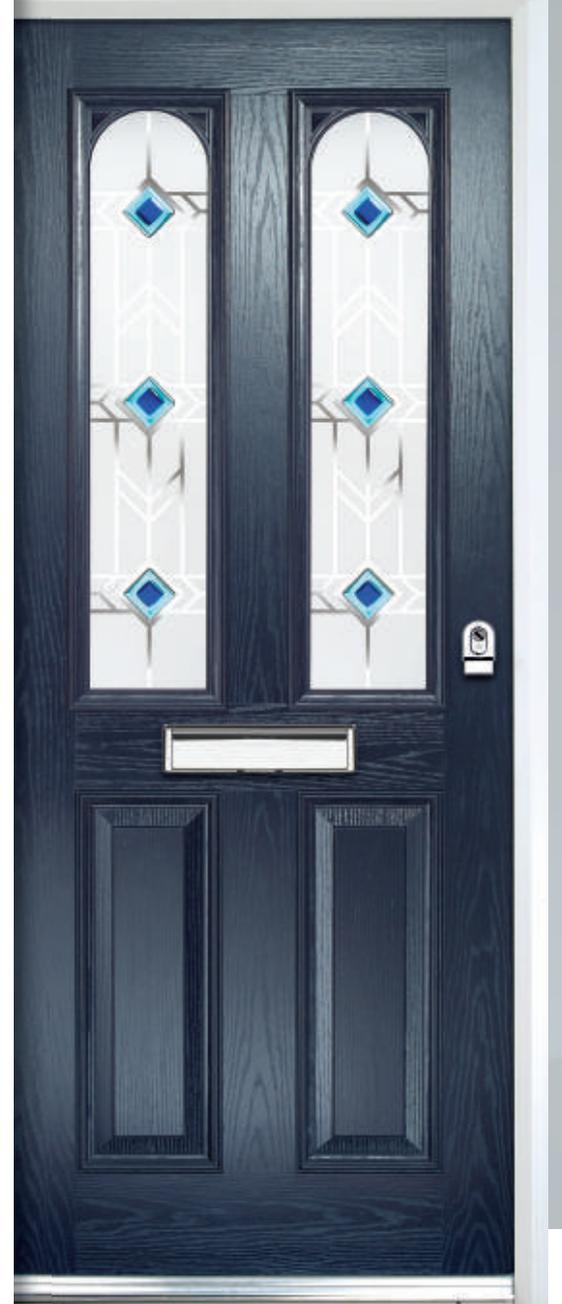
STYLE 2 WITH ▲
OLYMPIC 2 GLASS



▲ STYLE 2 WITH PRAGUE GLASS



▶ STYLE 2 WITH CASABLANCA GLASS



▲ STYLE 2A WITH BEIJING GLASS ▲



Triple Glazed Unit

Single Composite Side Panel Frame
Minimum Width 1192mm
Maximum Width 1480mm

▲ STYLE 2S WITH COMPOSITE SIDE PANEL AND DEVON GLASS



Weatherproof, sleek,
low aluminium or PVCu
thresholds available



STYLE 2 WITH BALMORAL GLASS ▼



▲ STYLE 2A WITH MUNICH GLASS



▲ STYLE 2 WITH TOKYO GLASS

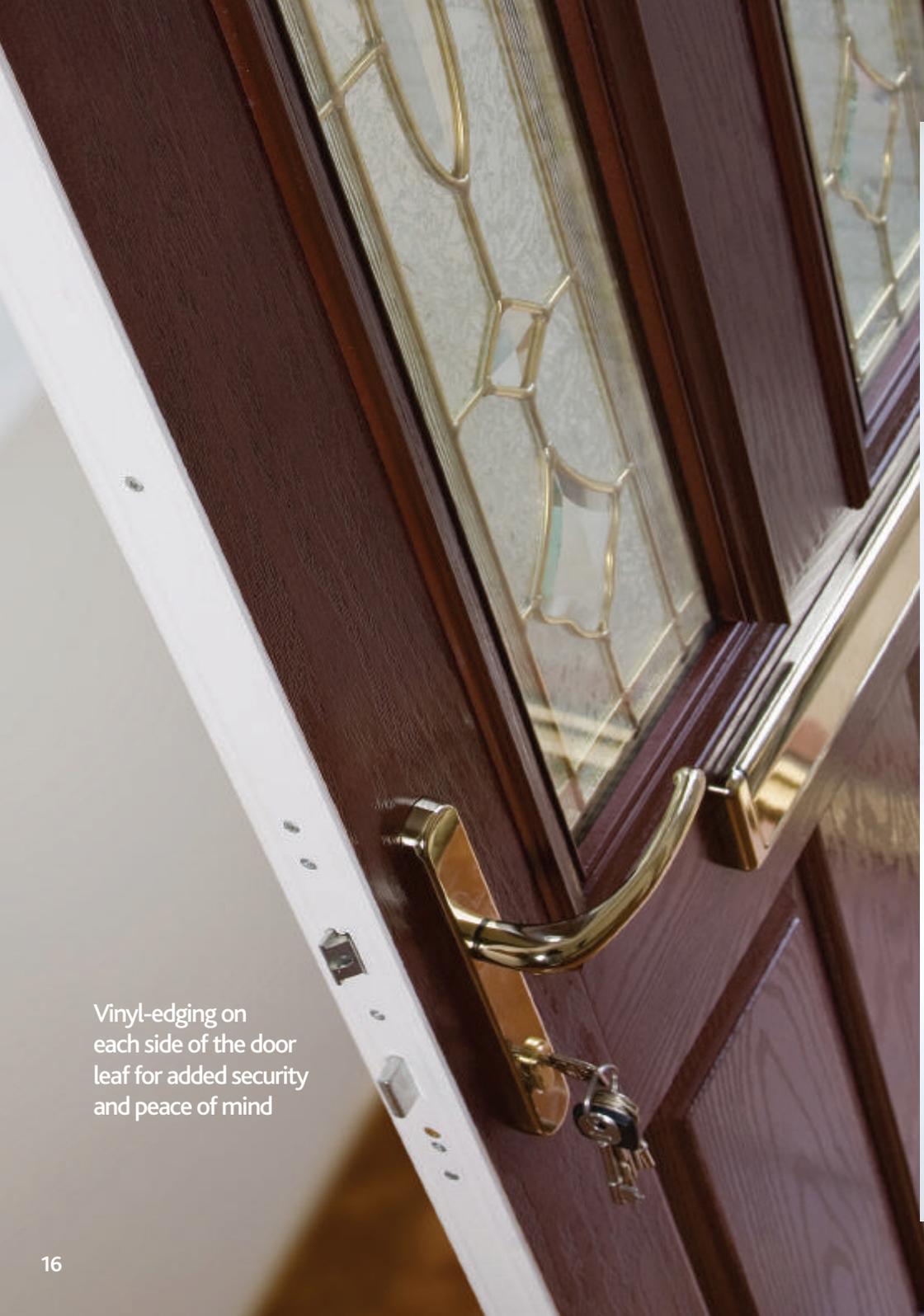


▲ STYLE 2A WITH AUTUMN TEXTURED GLASS
(see page 50 for our full range of textured glass patterns)



▲ STYLE 2 WITH STRATFORD GLASS

*See Page 9 for Minimum Door Widths with Classic Auto Lock



Vinyl-edging on each side of the door leaf for added security and peace of mind



Single Composite Door Frame
Minimum Width **820mm***
Maximum Width **1010mm**



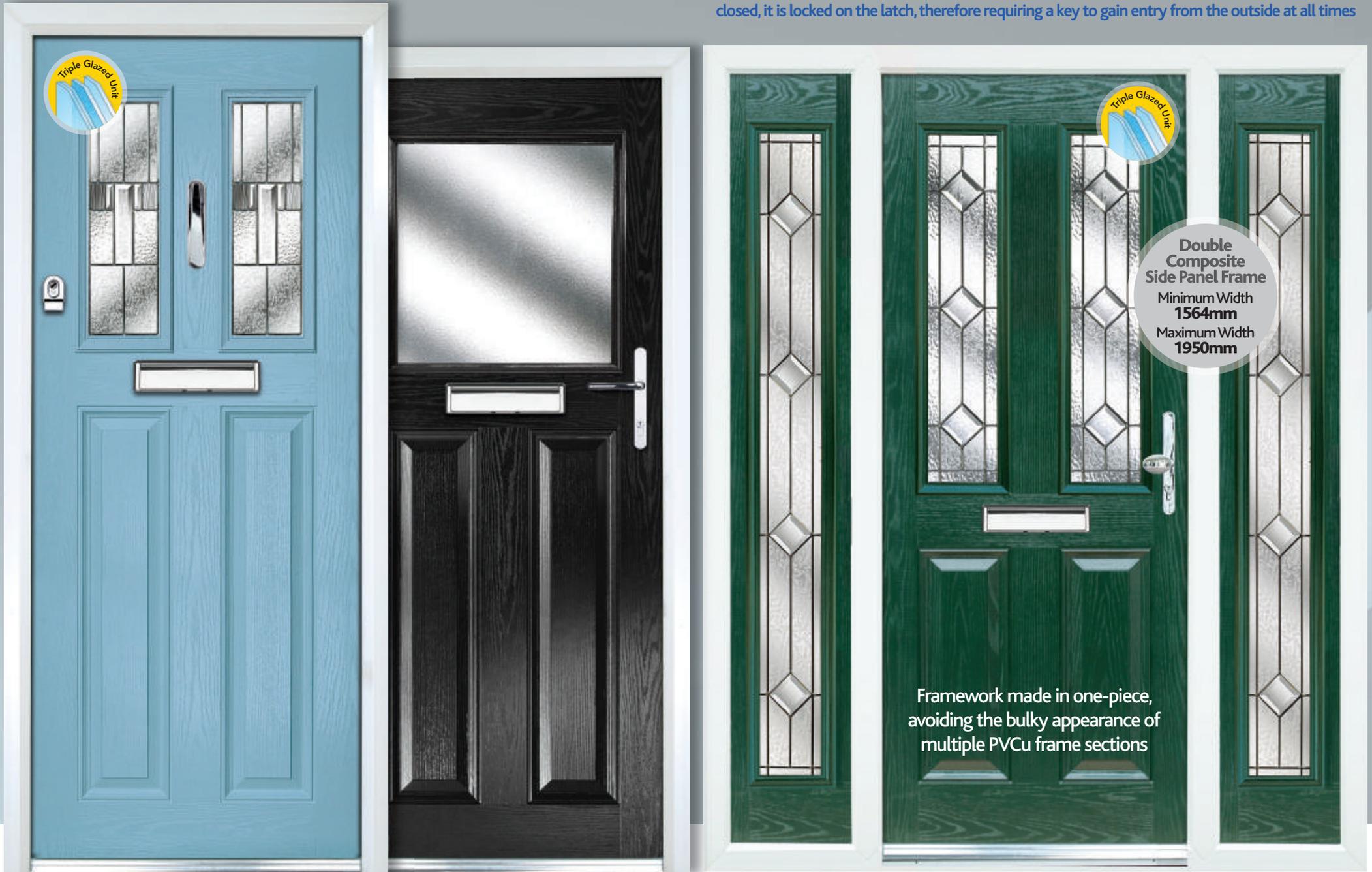
STYLE 2A WITH EDINBURGH GLASS ▲



Solid, with textured glass or decorative glass... the choice is yours!

STYLE 2S SOLID ▲

Door shown with lever/pad handle. This provides an excellent security feature as when the door is closed, it is locked on the latch, therefore requiring a key to gain entry from the outside at all times



▲ STYLE 2R WITH EDINBURGH GLASS

▲ STYLE 1R WITH STIPPOLYTE TEXTURED GLASS ▲
(see page 50 for our full range of textured glass patterns)

▲ STYLE 22LS WITH COMPOSITE SIDE PANELS AND BERLIN GLASS ▲

CONTEMPORARY DOORS



STYLE LRT WITH PARIS GLASS ▲



Bespoke
Double
Side Panel
Frame

Minimum Width
1300mm

▲ STYLE TL2 GEORGIAN WITH SIDE PANELS AND STIPPOLYTE TEXTURED GLASS
(see page 50 for our full range of textured glass patterns)



Triple Glazed Unit

Triple Glazed Unit

Single Composite Door Frame
Minimum Width 800mm
Maximum Width 1010mm

▲ STYLE LR1 WITH BERLIN GLASS

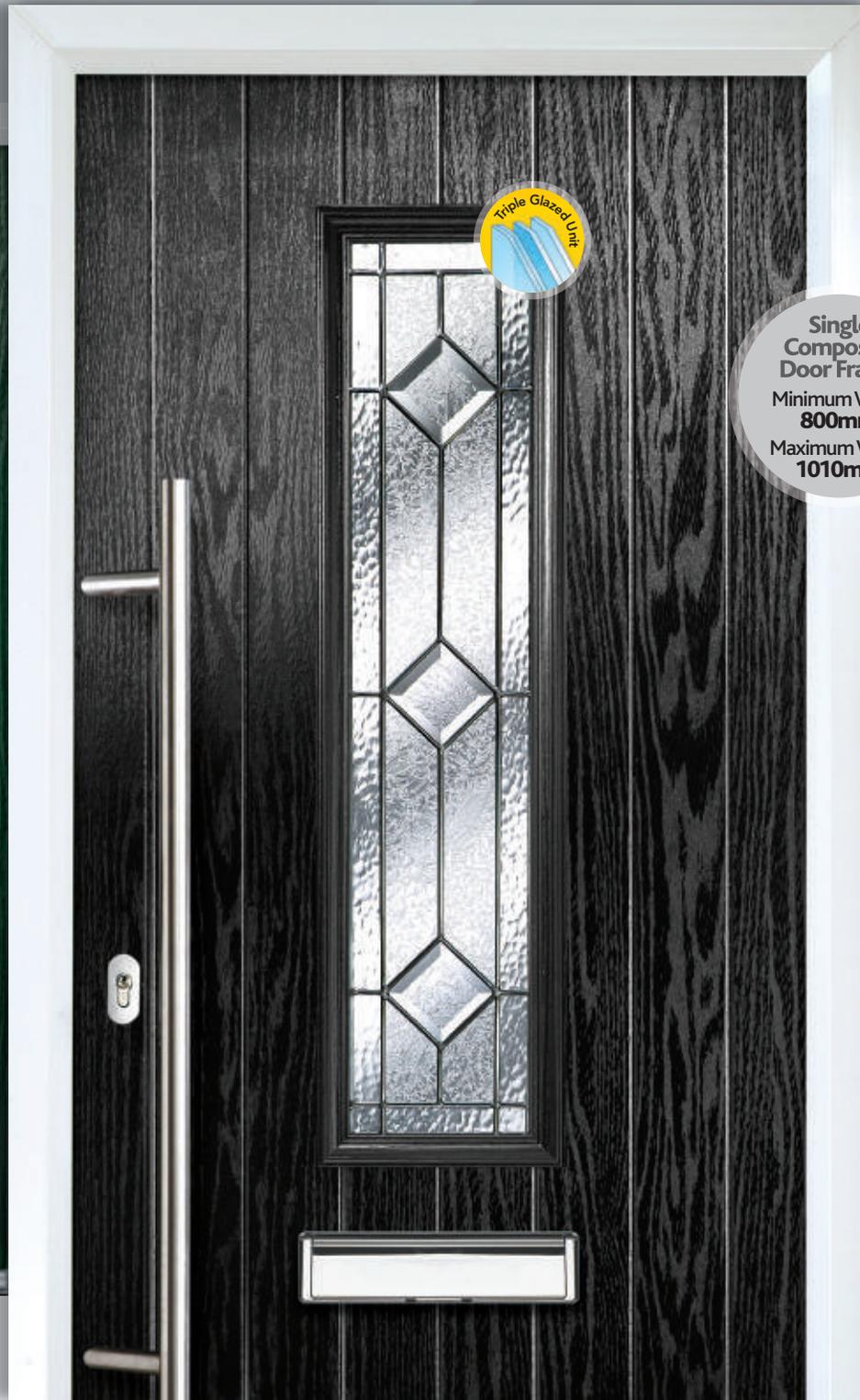
▲ STYLE LC1 WITH EDINBURGH GLASS

▲ STYLE F4 LITE WITH MILAN GLASS

STYLE TL2 WITH PARIS GLASS ▲



▲ STYLE 10 WITH EDINBURGH GLASS

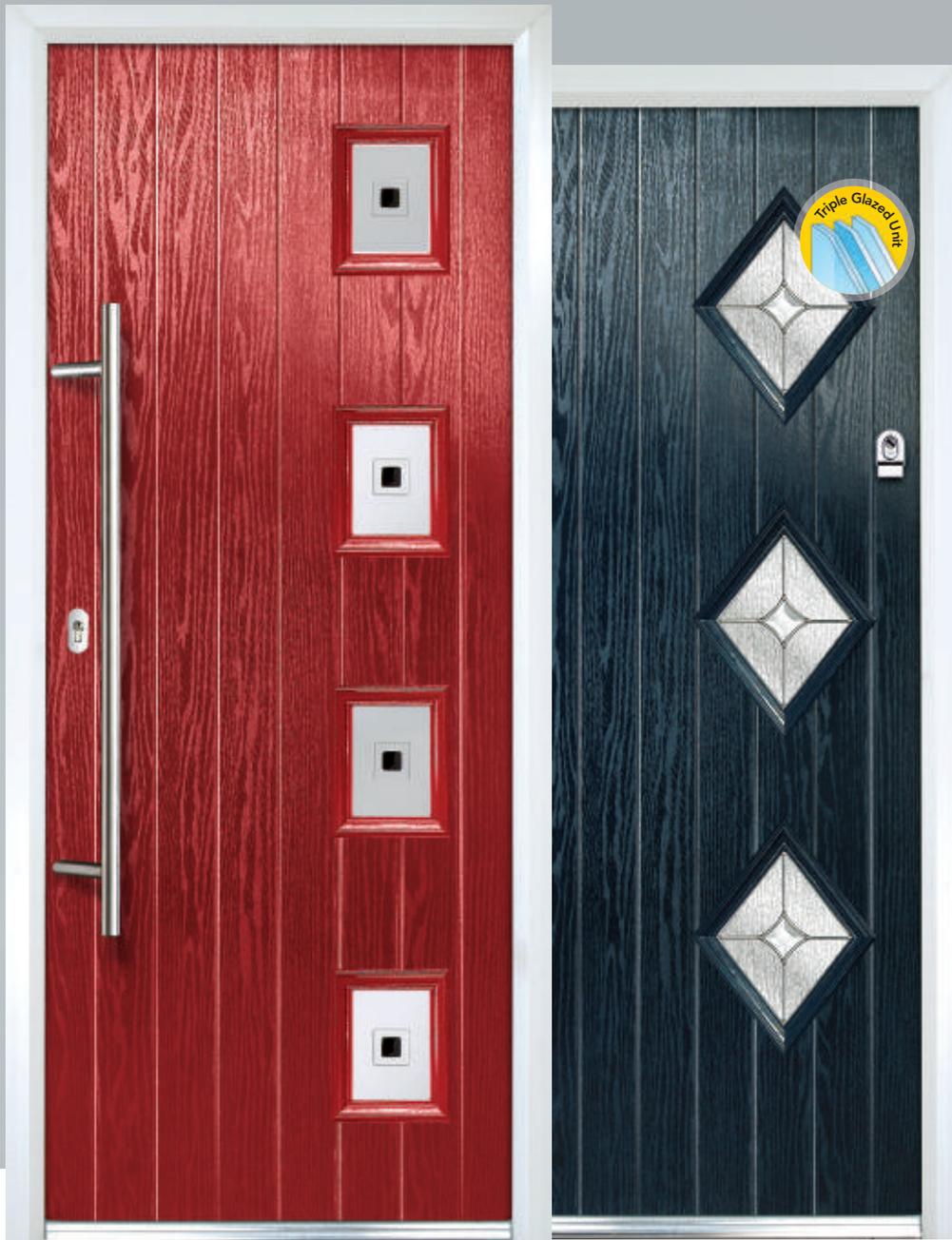


Single Composite Door Frame
Minimum Width **800mm**
Maximum Width **1010mm**



◀ STYLE 10 WITH BERLIN GLASS

STYLE 10 WITH ▲ TOKYO GLASS



▲ STYLE C4 WITH PARIS GLASS

STYLE 3D WITH INDIA GLASS ▲





▲ STYLE 3S WITH PORTO GLASS



▲ STYLE 3S WITH MESSINA GLASS



▲ STYLE 13 WITH SORRENTO GLASS



▲ STYLE 12 WITH BORDEAUX GLASS



▲ STYLE 7 WITH BALMORAL GLASS



Single Composite Door Frame
Minimum Width **800mm***
Maximum Width **1010mm**



◀ STYLE MM2 WITH DEVON GLASS

STYLE 5 WITH ▲ ENGLAND GLASS

*See Page 9 for Minimum Door Widths with Classic Auto Lock



▲ STYLE Q WITH EDINBURGH GLASS

▲ STYLE Q WITH CASABLANCA GLASS

▲ STYLE M2 WITH TOKYO GLASS

STYLE 31 WITH MESSINA GLASS ▲



▲ STYLE 32 WITH EDINBURGH GLASS



▲ STYLE 4 WITH MESSINA GLASS



▲ STYLE 4 WITH BORDEAUX GLASS

Smooth surface can easily be wiped clean with a damp cloth

Great looks that will stand the test of time

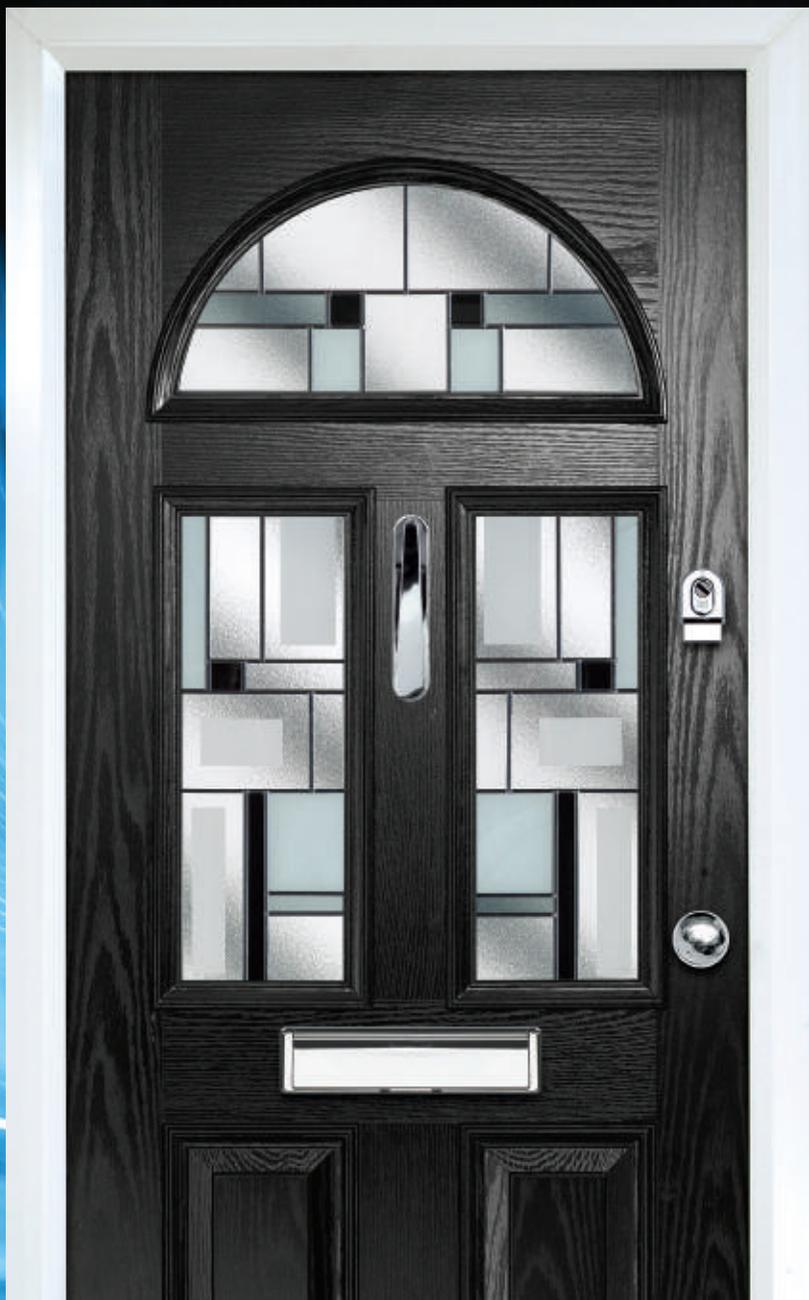
EDINBURGH



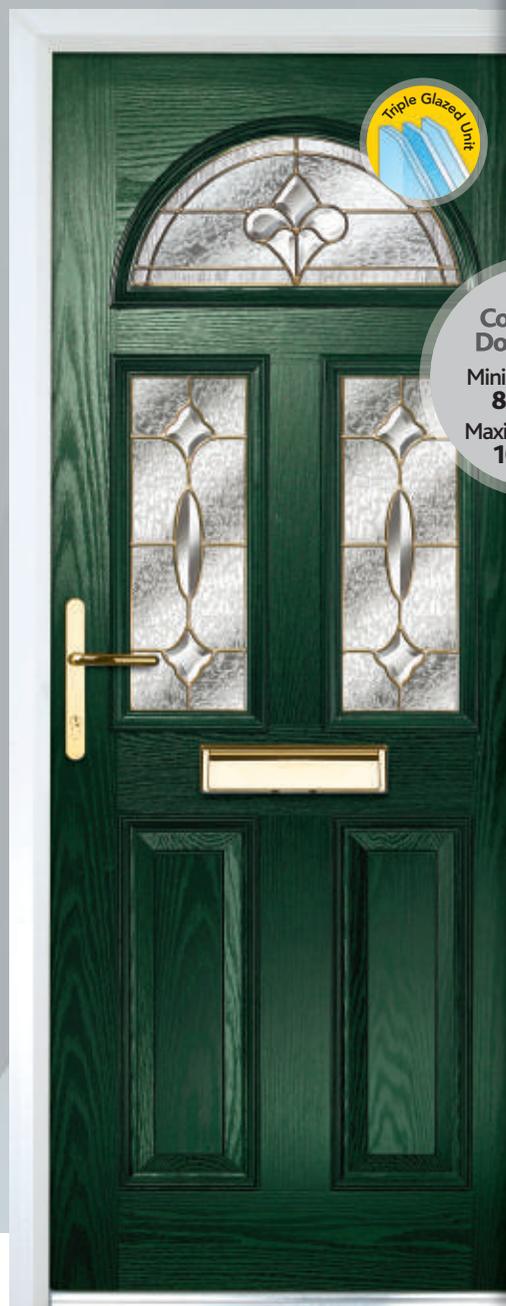
BERLIN

HALF MOON DOORS

*See Page 9 for Minimum Door Widths with Classic Auto Lock



▲ STYLE MM WITH STOCKHOLM GLASS ▲



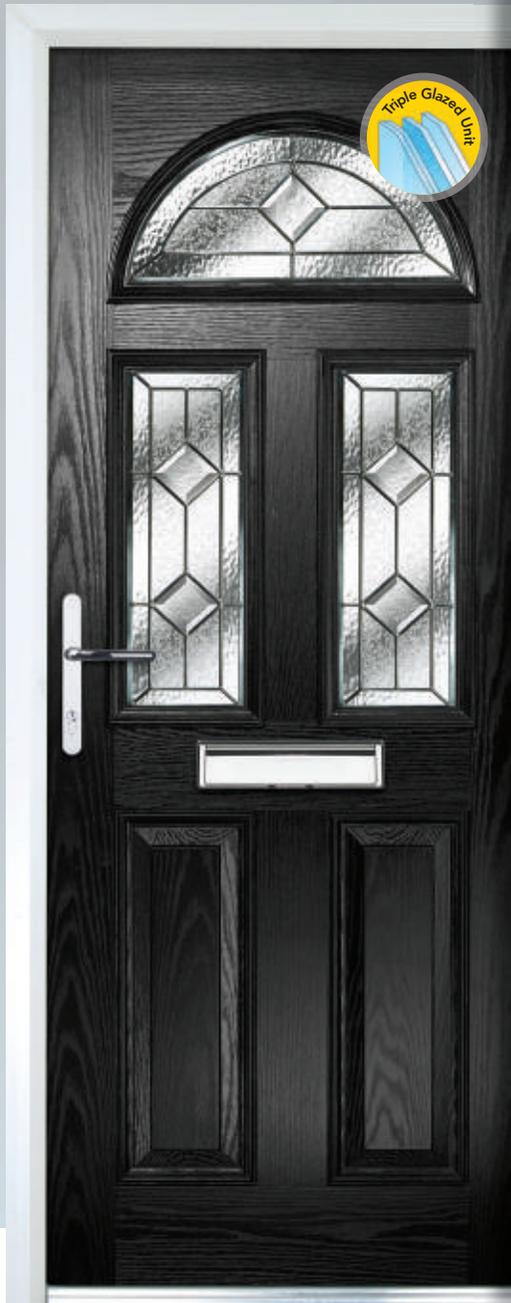
Triple Glazed Unit

Single Composite Door Frame
Minimum Width 820mm*
Maximum Width 1010mm

▲ STYLE MM WITH LISBON GOLD GLASS



▲ STYLE M WITH BRUSSELS GLASS



▲ STYLE MM WITH BERLIN GLASS



▲ STYLE MG WITH COTSWOLD GLASS
(see page 50 for our full range of textured glass patterns)



Make a strong and contemporary statement with a contrasting black/brown woodgrain effect PVCu frame

6 PANEL DOORS



STYLE 6S SOLID ▲



▲ STYLE 64 WITH EDINBURGH GLASS



STYLE 6S SOLID ▲

*See Page 9 for Minimum Door Widths with Classic Auto Lock



Single Composite Door Frame
Minimum Width **820mm***
Maximum Width **1010mm**



No painting or ongoing upkeep required

All doors meet vigorous testing standards - please ask for more details



LISBON GOLD

Durable materials offer a strong and secure entrance

A stylish range of letterplates, door knockers and numbers are available in a variety of finishes

▲ STYLE 64 WITH VIENNA GLASS

▲ STYLE 62 WITH LISBON GOLD GLASS

▲ STYLE 64 WITH MESSINA GLASS

HALF GLAZED & ARCH DOORS



STYLE 1 WITH BELGRADE GLASS ▲

Doors are available with fully sculptured or bevelled PVCu outer frame



▲ STYLE 1 WITH EDINBURGH GLASS



STYLE 1 WITH CASABLANCA GLASS ▲

*See Page 9 for Minimum Door Widths with Classic Auto Lock

Lever/Pad Handle

This provides an excellent security feature as when the door is closed, it is locked on the latch, therefore requiring a key to gain entry from the outside at all times.

Single Composite Door Frame

Minimum Width **820mm***
Maximum Width **1010mm**



The core of the door can greatly aid thermal and sound insulation

Stylish mouldings and radiant colour finishes combine to create a beautiful look

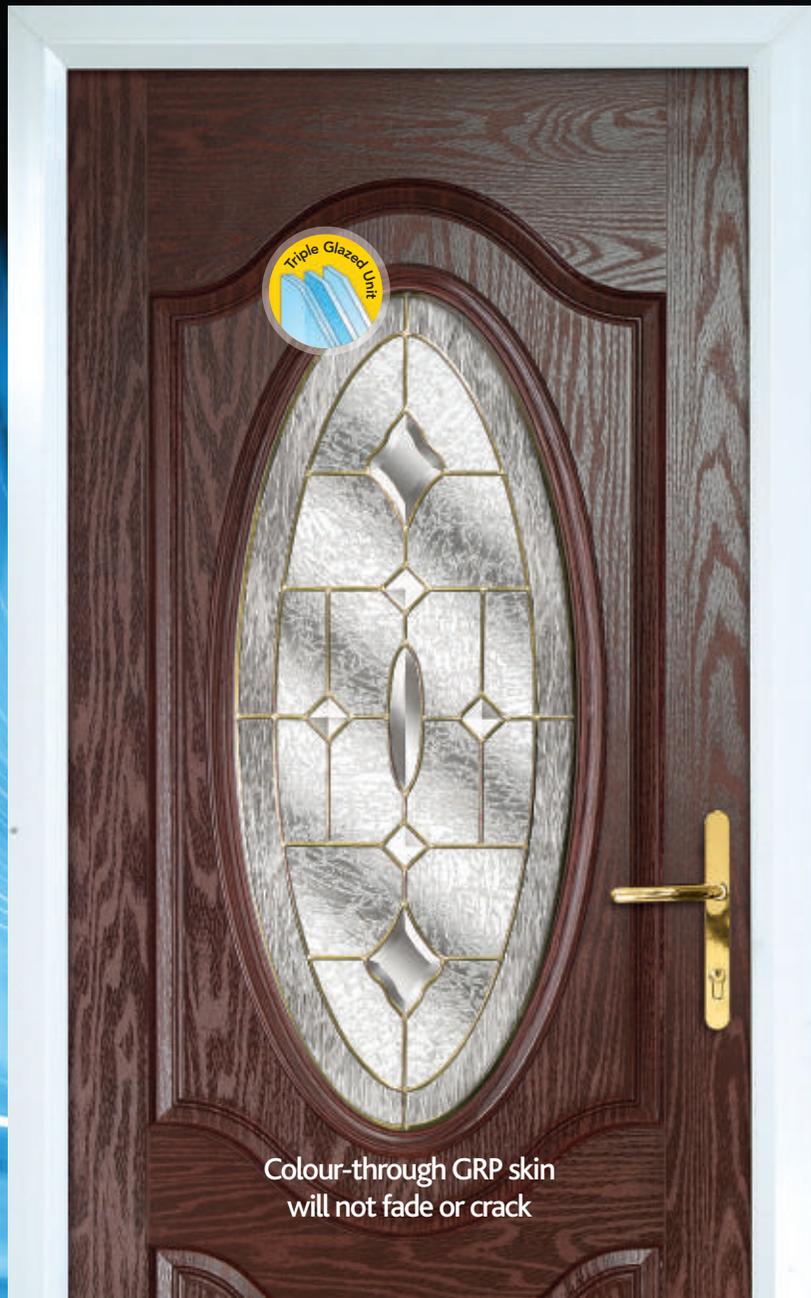


▲ STYLE 1A WITH EDINBURGH GLASS

▲ STYLE 1A WITH BERLIN GLASS

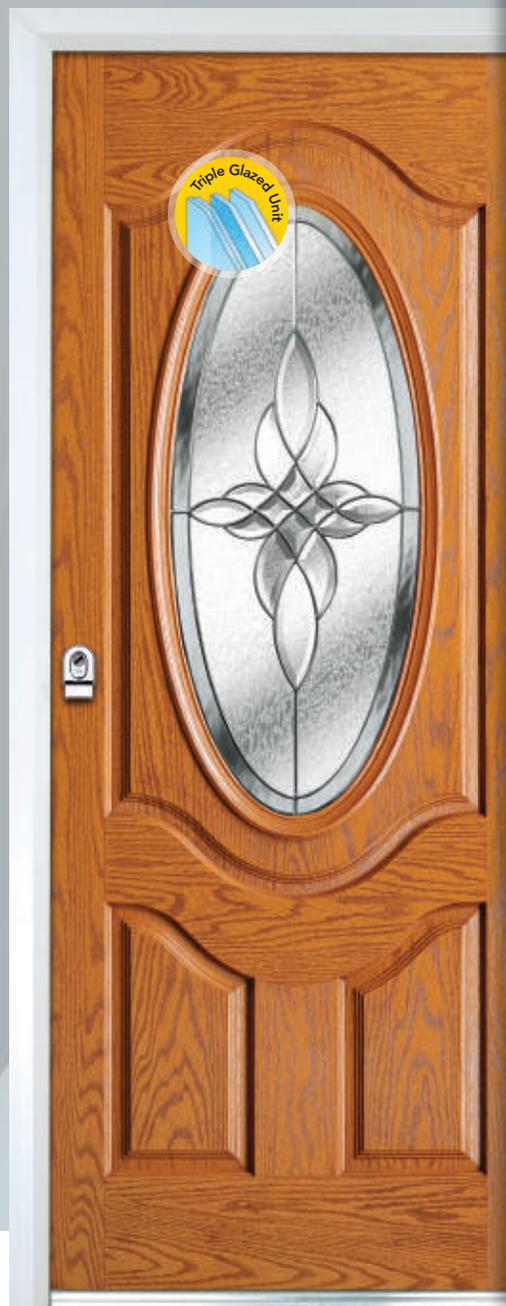
▲ STYLE 1AG WITH MINSTER TEXTURED GLASS
(see page 50 for our full range of textured glass patterns)

OVAL & 9 PANEL DOORS



Colour-through GRP skin
will not fade or crack

STYLE O IN ROSEWOOD WITH LISBON GOLD GLASS ▲



▲ STYLE O WITH CASABLANCA GLASS



▲ STYLE O WITH BEIJING GLASS



Single
Composite
Door Frame
Minimum Width
820mm
Maximum Width
1010mm

▲ STYLE 9 WITH EDINBURGH GLASS

▲ STYLE 9 SOLID

▲ STYLE 9 WITH BELGRADE GLASS

STYLE 9 WITH BERLIN GLASS ▲

COTTAGE & STABLE DOORS



STYLE SM GLAZED ▲

Perfect for town or country living, our Cottage and Stable doors add style and practicality to both modern and traditional properties



Single Composite Door Frame
Minimum Width **800mm**
Maximum Width **1010mm**

▲ STYLE CD1 WITH BELGRADE GLASS



Triple Glazed Unit

STYLE S4 WITH EDINBURGH GLASS ▲



▲ STYLE CS WITH BERLIN GLASS



▲ STYLE SD1 WITH MONACO GLASS



Our Cottage 4 Lite offers a stunning, modern take on the traditional tongue and groove design

▲ STYLE C4 WITH MESSINA GLASS

BACK DOORS

Introduce a touch of creative innovation to your home with a choice of stunning options for your kitchen and back doors.

Simple and unobtrusive controls make these blinds easy to operate

Venetian Blind Doorlites

This Venetian blind is cleverly encapsulated within the insulated glass cavity of the door to provide a zero maintenance blind. The blind can be raised, lowered and easily tilted using the unobtrusive fingertip control on the edge of the frame. Say goodbye to tiresome dusting and hello to a beautifully controlled environment you'll love.



▲ STYLE 1B WITH VENETIAN BLIND



▲ STYLE FB WITH VENETIAN BLIND



▲ STYLE 1G WITH COTSWOLD TEXTURED GLASS
(see page 50 for our full range of textured glass patterns)



▲ STYLE 1 WITH MINSTER TEXTURED GLASS ▲
(see page 50 for our full range of textured glass patterns)

FRENCH DOORS



The Venetian Blind option is cleverly encapsulated inside the glass panels making dusting blinds a thing of the past!

These clever glass units are also available for windows and offer unrivalled elegance and privacy

▲ STYLE FFB WITH VENETIAN BLIND





No more warping or twisting on sunny days

▲ STYLE F1 WITH EDINBURGH GLASS

Our range of sturdy and stylish French doors can help to provide a secure yet fashionable access to your garden, patio or decking that are just as attractive in the summer sun as they are when the snow and ice come in winter. With a choice of wood grain finishes to match the rest of your home you can top off the rest of your home's exterior with our composite French doors to match any uPVC double glazing windows and doors you have already.

Composite French doors are available in any of our composite door colours



▲ STYLE FFG GEORGIAN

BI-FOLDING COMPOSITE DOORS

The stunning new composite Bi-fold doors are another industry first for the Force 8 team and combine all the beauty of timber, the simplicity of UPVCu, without any of the drawbacks. Plus, like all composite doors, they are available in a range of colours.

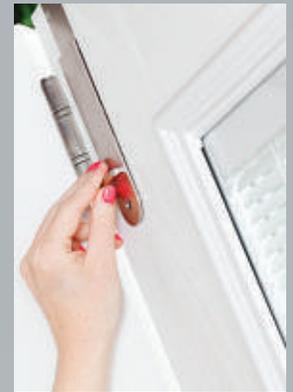


Bring the outside...inside!



SECURITY IS PARAMOUNT

All the doors are designed for outward opening with a standard height of 2100mm and any width of opening can be catered for. As with all Force 8 products, security is vital, and our new Bi-folds are no different, with a 5 point locking system fitted to the master door and stainless steel drop bolts on the folding doors (with locking key if required). All the new hardware has been tested with up to 50,000 openings and closing actions, and has only been used before on heavy-duty doors. The master door even has a magnetic door stop, so when the doors are open, the master door is firmly held in place.



The Latest Enhanced Home Security in the Palm of Your Hand

The ProSecure handle provides protection against cylinder and handle snapping and is fitted to all our Composite Bi-Folding doors as standard.*



Our Composite Bi-Folding Doors are bristling with new innovations, from stainless steel 316 grade with superior corrosion resistance hardware, to the integral blinds. The aluminium cill has a self-sealing system, so there are no unsightly channels on view to get clogged with dirt or debris. The doors run on specially designed, engineered wheels which remove any dust or dirt that get through the seal. The doors glide open with the touch of a finger, and to make sure it stays that way, the hardware has been corrosion tested to over 600 hours!

- **Features integrated venetian blinds that never need dusting/cleaning**
- **Strong, safe and secure with 5 point locking system to master door and stainless steel drop bolts**
- **Available in a choice of 5 colours and 2 woodgrain effects**
- **From 2 to 8 door spans**

* Optional upgrade on other Composite doors

ARCHED FRAMES & SIDELIGHTS

In the manufacture of our arch frames, we use state-of-the-art techniques to 'form' 6500mm profile lengths in one piece without the need for cutting or sanding. This technology means no welds or joins within the arch, offering a superior and aesthetically pleasing finish.



▲ STYLE LR1 WITH PARIS GLASS ▲

▲ STYLE 64 IN KEYHOLE FRAME WITH EDINBURGH GLASS

▲ STYLE 6S WITH COTSWOLD GLASS



▲ (TOP) STYLE 2 WITH PORTO GOLD GLASS



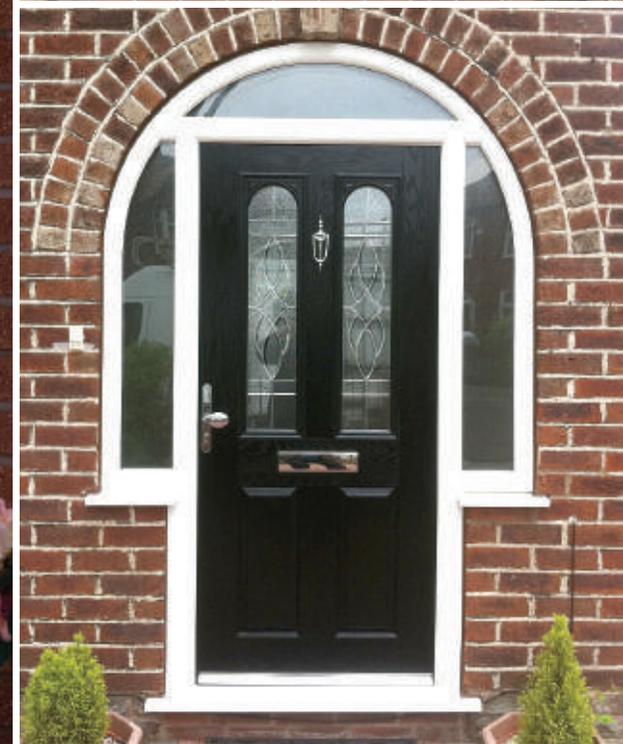
▲ STYLE 2 WITH EDINBURGH GLASS



▲ STYLE 2A WITH LISBON GOLD GLASS



▲ (TOP) DOUBLE STYLE C4 WITH EDINBURGH GLASS



▲ STYLE 2A WITH CASABLANCA GLASS



▲ STYLE MM IN ROUND KEYHOLE FRAME WITH VIENNA GLASS ▲



▲ STYLE Q WITH EDINBURGH & STIPPOLYTE GLASS

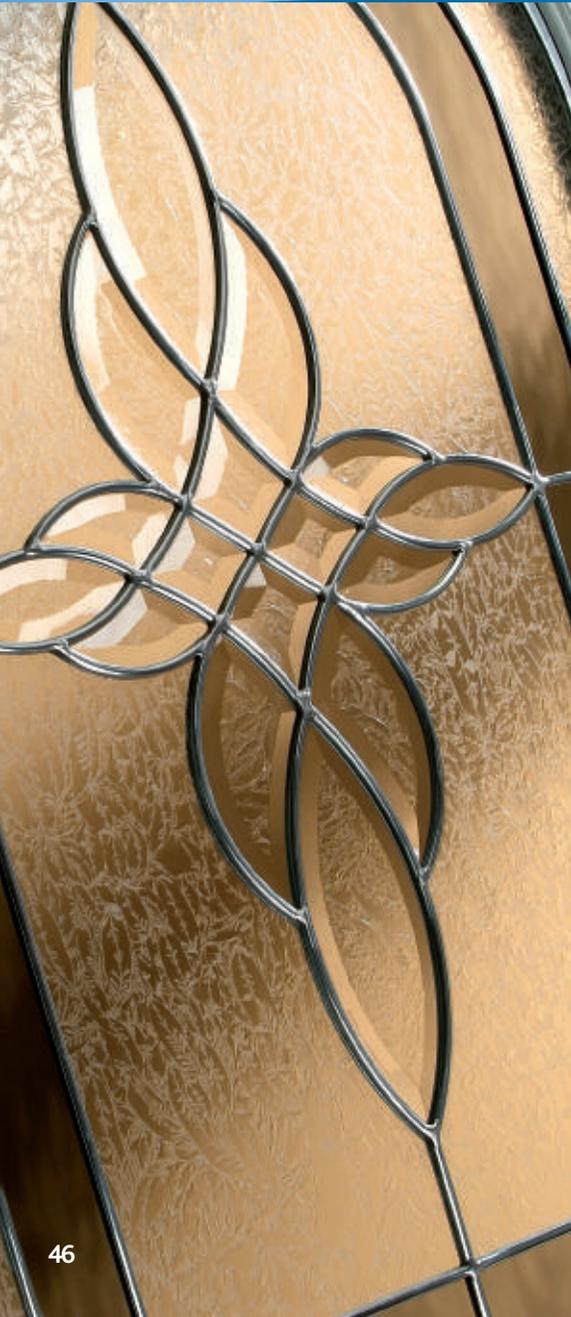


▲ STYLE 12 IN BLACK/BROWN FRAME WITH BORDEAUX GLASS



▲ ARCHED PVCU FRENCH DOORS

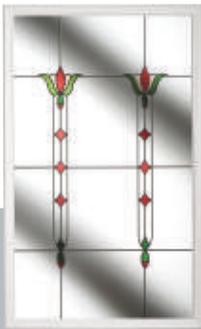
DECORATIVE GLASS SUMMARY



TWIN GLAZED DOORS



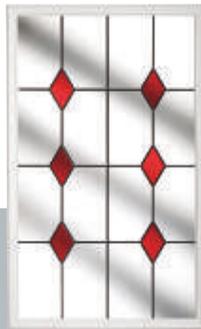
HALF GLAZED DOORS



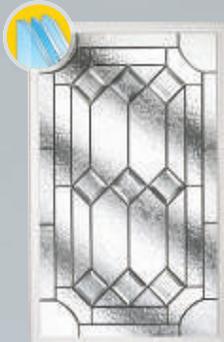
AMSTERDAM



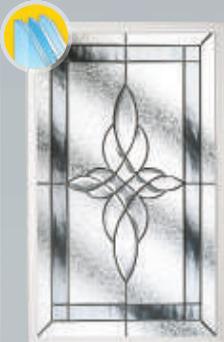
BEIJING



BELGRADE



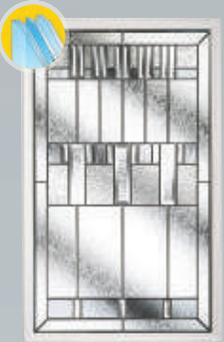
BERLIN



CASABLANCA



DEVON



EDINBURGH



GOA



LISBON GOLD



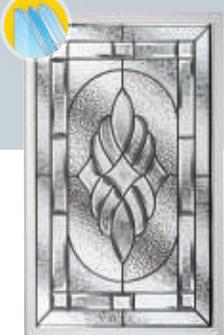
MILAN



PRAGUE

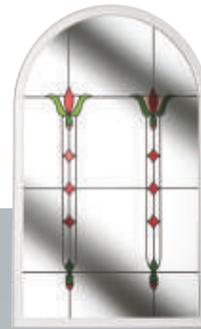


STRATFORD



VIENNA

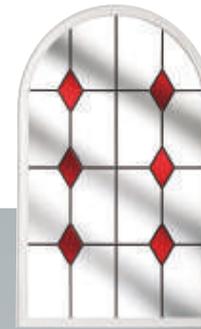
HALF GLAZED ARCH DOORS



AMSTERDAM



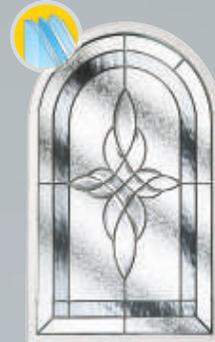
BEIJING



BELGRADE



BERLIN



CASABLANCA



DEVON



EDINBURGH



GOA



LISBON GOLD



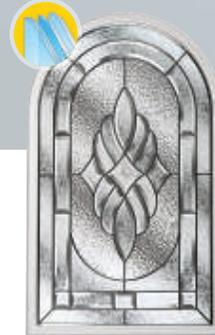
MILAN



PRAGUE



STRATFORD



VIENNA

CONTEMPORARY STYLE DOORS

Our range of contemporary style doors feature the following decorative glass designs, specially created to fit our new 'Long' and '3 Quarter' glazing cassettes.

However, for the remainder of our contemporary door style range, not only can you choose from our three new decorative glass designs featured below, you can also choose from any of our decorative glass designs featured within this section.

We do advise that you check the suitability and availability of your chosen options before ordering.



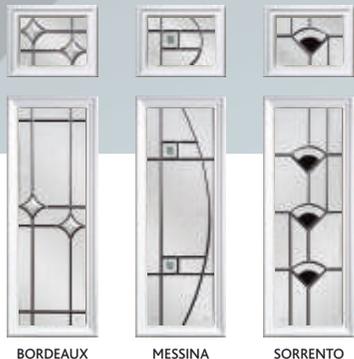
LONG BERLIN

LONG EDINBURGH

LONG NEW YORK

LONG PARIS

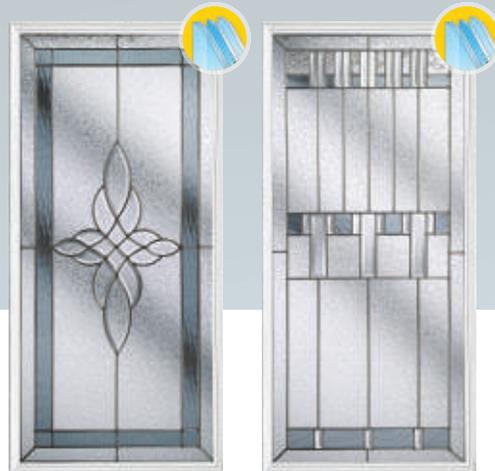
LONG VIENNA



BORDEAUX

MESSINA

SORRENTO



3 QUARTER CASABLANCA

3 QUARTER EDINBURGH

6 PANEL DOORS

2 LITE &
4 LITE



AMSTERDAM

BEIJING

BELGRADE



BERLIN

CASABLANCA

EDINBURGH

GOA



LISBON GOLD

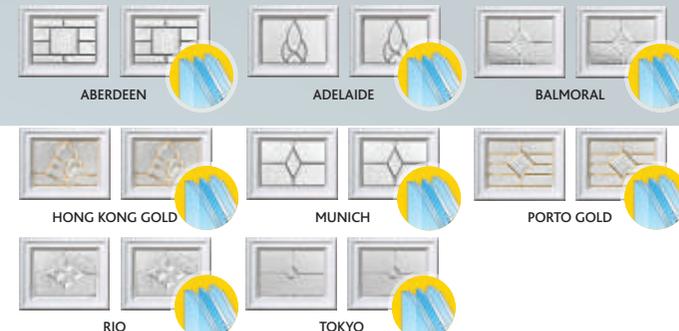
MILAN

STRATFORD

VIENNA

6 PANEL DOORS

2 LITE
ONLY



ABERDEEN

ADELAIDE

BALMORAL

HONG KONG GOLD

MUNICH

PORTO GOLD

RIO

TOKYO

HALF MOON & MID DOORS



AMSTERDAM

BEIJING

BELGRADE



BERLIN

BRUSSELS

CASABLANCA

EDINBURGH



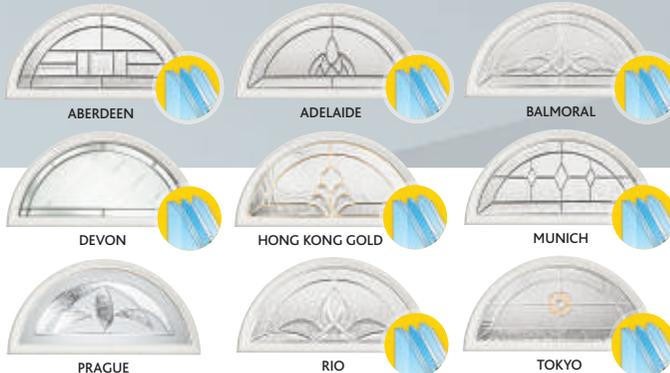
LISBON GOLD

MILAN

STOCKHOLM

VIENNA

HALF MOON ONLY DOORS



ABERDEEN

ADELAIDE

BALMORAL

DEVON

HONG KONG GOLD

MUNICH

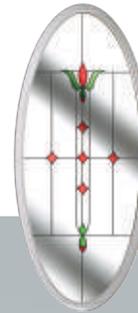
PORTO GOLD

PRAGUE

RIO

TOKYO

OVAL DOORS



AMSTERDAM



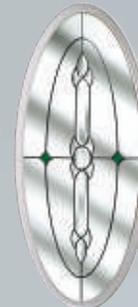
LISBON GOLD



MILAN



BEIJING



GOA



STRATFORD



VIENNA

9 PANEL & COTTAGE SQUARE DOORS



AMSTERDAM

BEIJING

BELGRADE



BERLIN



CASABLANCA



EDINBURGH



GOA



LISBON GOLD



MILAN



STRATFORD



VIENNA

COTTAGE 4 LITE



ABERDEEN

MILAN

BEIJING

PARIS

BELGRADE

PORTO GOLD

BERLIN

RIO

BALMORAL

STRATFORD

CASABLANCA

TOKYO

EDINBURGH

VIENNA

COTTAGE DIAMOND DOORS



BELGRADE

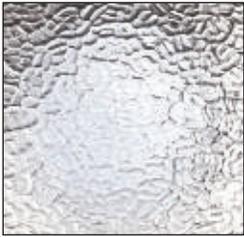
MONACO

INDIA

GLASS AND FIRE DOOR OPTIONS

Textured/Backing Glass Options

With our Amsterdam, Belgrade, Goa, Luxembourg and Stratford glass designs, we recommend that a textured backing glass is used to add an extra level of privacy. You can also specify any of these textured backing glasses for use with our Georgia door styles and for our sidelight and toplight frames.



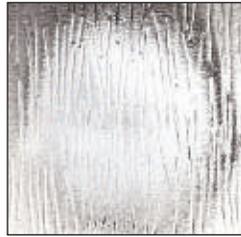
Arctic™



Autumn™



Chantilly™



Charcoal™



Contora™



Cotswold™



Digital™



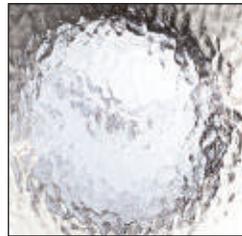
Flemish™



Florielle™



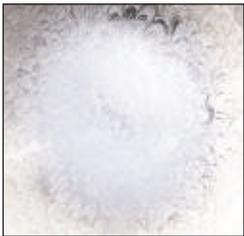
Mayflower™



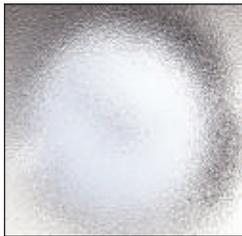
Minster™



Oak™



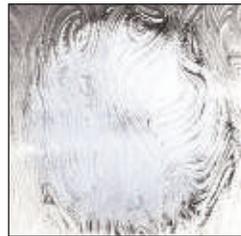
Pelerine™



Stippolyte™



Sycamore™



Taffeta™

FD30 FIRE DOORS

Force 8 now offer a composite fire door that has been tested to BS:476 Part 22: 1987. They have been specifically designed for applications such as flats, shared entrances or in domestic dwellings between the garage and house, where building regulations require an approved FD30 fire door. This offers customers peace of mind without compromising on style and comes with a full ten year guarantee!



HARDWARE & THRESHOLD OPTIONS



EMERGENCY EXIT/PANIC DOORS

Force 8 is proud to be one of the first companies to receive the BuildCheck certification of Constancy of Performance for their PVC-U doorsets with Emergency Exit/Panic Doors. Using the fully sculptured and reinforced profiles supplied by Veka, the single or double doors can be supplied in a vast array of colours. Each door must be tested by a notified test lab to BS EN179, EN1125, EN1935 and PR EN13633 in compliance with the Construction Products Regulation.

Building regulations require all public buildings to have a minimum number of fire and emergency exits, and crash bars are required to allow people to pass through without a reduction in speed. Doors that are used for exit only do not require a handle on the outside, but can have one fitted to create a two-way door. The bar can be locked in a neutral position allowing it to be opened from both sides.

Our panic doors are designed to be installed in any public building, from schools, hospitals and health centres, to airports, libraries, sports venues and many more. It is essential that visitors can operate the emergency/panic door effortlessly in the event of an emergency, whilst also providing safety and security. Residential doors can also be supplied with panic bars fitted, adding to the security of a building.



WHITE BLACK SILVER CHROME SATIN BRONZE SMOKE GOLD BRUSHED STEEL

When creating a beautiful and stylish home, the detail is everything. A front door with matching hardware creates a great, lasting impression. The quality and durability of the hardware is of paramount importance, because it's the part we most frequently touch and operate.



LETTERPLATES



CONTEMPORARY KNOCKER

HORSETAIL KNOCKER

LION'S HEAD KNOCKER

SLIMLINE URN KNOCKER

VICTORIAN URN KNOCKER

Urns available with Spynote



CONTEMPORARY OFFSET STAINLESS STEEL PULL HANDLES AVAILABLE IN 600, 1000 AND 1800mm HEIGHTS



Door Frame With Cill
Minimum Height 2000mm
Maximum Height 2110mm

Door Frame Without Cill
Minimum Height 1970mm
Maximum Height 2080mm

STORMGUARD ALUMINIUM THRESHOLD ON PVC CILL



Door Frame With Cill
Minimum Height 2045mm
Maximum Height 2150mm

Door Frame Without Cill
Minimum Height 2015mm
Maximum Height 2120mm

FULL PVCu THRESHOLD



OUR UNIQUE SERVICE GIVES YOU PEACE OF MIND

Our door systems, although looking like traditional timber doors, are manufactured using a high-quality, precision-engineered, composite door slab, to create a finished door which will last the test of time and looks stunning.

Our doors are manufactured from 2mm through compression moulded Glass Reinforced Polymer (GRP) which is bonded to a composite frame and filled with an environmentally-friendly, CFC- Free Polyurethane foam core. This door is then trimmed to exact size and fitted into a maintenance free PVCu frame. All our doors have high security multi-point locks as standard and we offer a wide variety of Glazing and Door Furniture options to allow you to personalise your new door.

Maintenance Free

The 2mm through-coloured GRP skin comes with a 10 year surface finish warranty. The construction of the door and the materials used ensure that the door will not warp, crack or twist like traditional timber doors and are backed by a 25 year warranty. All our glazing and door furniture comes with a 1 year surface warranty and 10 year mechanical warranty on furniture locks and hinges backed by the manufacturer.

High Security

Our Entrance doors are manufactured from high-impact resistant materials to offer high levels of security. All doors come with Multi Point locking systems as standard and we offer optional security chains for extra peace of mind. The door slab used has been tested to the rigorous PAS 023/024 standards for weather tightness and enhanced security. In the knowledge that Force 8 composite doors are significantly heavier and denser than the average, we set out to prove just how secure they really are. We carried out our own intensive test involving a sustained attack with a battering ram, which went far above and beyond the industry approved testing method. To see for yourself, the amazing strength of our doors, go to www.force8.co.uk to view the test and results.

Energy Efficient

All Glazing is a minimum double glazed and the Zinc Art products are triple glazed for extra efficiency. The Polyurethane core gives excellent heat insulation and the door offers more insulation than either PVCu or Timber doors. With our PVCu outer frame and precision manufacturing specifications, we can guarantee a tight seal between frame and door to ensure no draughts or heat loss.



Force 8 Fabrications Limited
School Street Trading Estate | Hazel Grove
Stockport | Cheshire SK7 4RA

Telephone **0161 483 1997**
Fax **0161 484 0192**
Email info@force8.co.uk
Website www.force8.co.uk

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